

Work Order ID 73391

Wednesday, August 31, 2011 3:03:47 PM



Page 1

Item ID: D3501-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 8/31/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/08/31 Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3501

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA650 & DWG D3501, FOLIO
REV: NA DWG REV: A 2-DEBURR AS REQUIRED

SD/11

200 0 11/10/14

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SD/11

200 0 11/10/14

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

BA 11/10/17

200 0 _____

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Page 2

Accept

Setup Start

Stop

**Cust Item ID:**

Customer:

Reference:

Run Start

Stop

**Insp.
Stamp**

Identify as per dwg & Stock Location: ST 63

0.00

Packaging

Memo

0.00

Packaging

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Sp 11-10-19

11/10/19

MS
11-10-19

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, August 31, 2011 3:03:45 PM

Page 1

Work Order ID: 73391

Parent Item: D3501-1

Parent Item Name: Bushing



Start Date: 8/31/2011

Required Date: 9/16/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750 		Purchased	No			100	f	124.7700	0.0791	16.65263			
303 Round Bar 0.750										15.833		SL 11/10/14	

Location

Loc Qty

Loc Code

MAT028

124.77

117328

36.97

117798

9.8

118400

36.4

118509

41.6

5.938

9.896

10.00

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

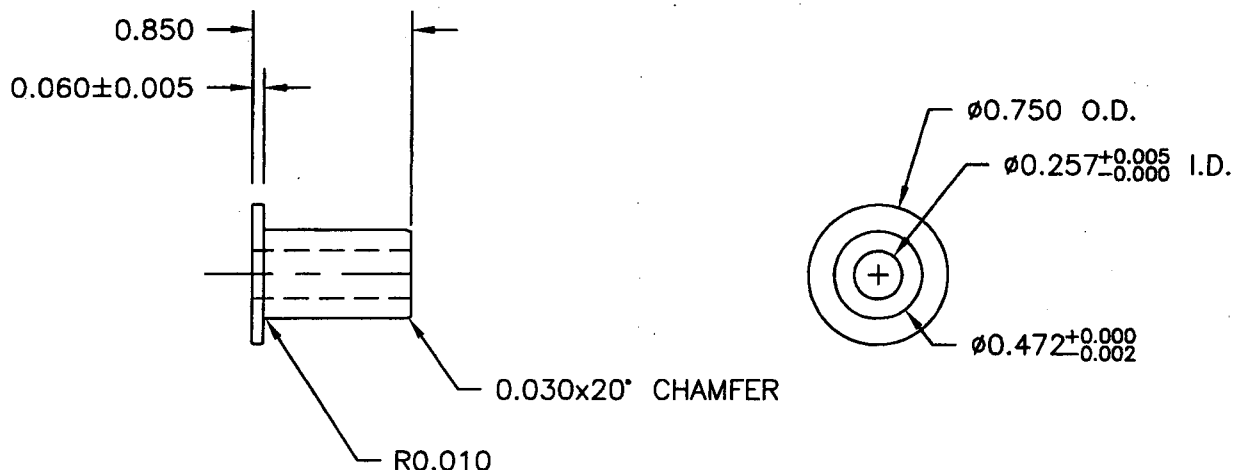
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DESIGN QP	DRAWN BY QP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 73391

CZ11/08131

RELEASED

06.08.15 H

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